

WakeStation is a two-tower, straight-line cable system for wakeboarding and snowboarding. It's a versatile, portable and fully customizable system for any location, and it works for everyone — from total beginners to professional riders. When you combine all that with our wide range of wake features and pylon heights, any wake park with a WakeStation system means fun for the riders and spectators and good business for the owners.

How do we know? We started WakeStation because we simply weren't happy with the options available when building our own wake park. In 2011, we set out to make the best system on the market. After installing 90+cable systems in 18 countries, our customers assure us that we've achieved that goal. We're dedicated to always improving the WakeStation system, and our level of customer service is second to none.

Like anyone with a competitive streak, we want to keep breaking records.

We want to Wake the World.







Water cableways are a very attractive way to enjoy a wide range of watersport activities.

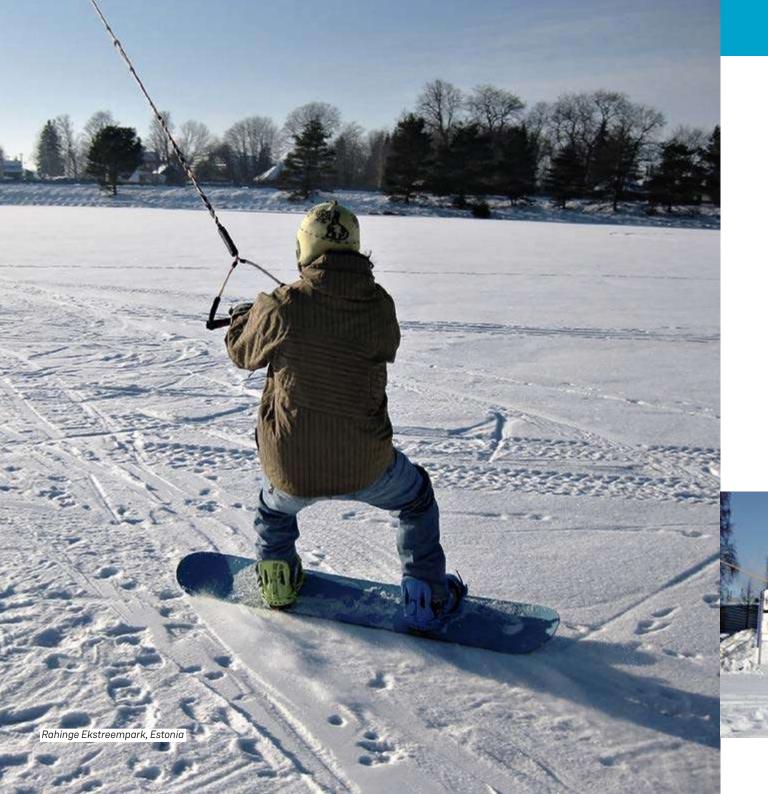
Wakeboarders, wakeskaters, wakeskiers or those just wanting to ride an inflatable tube can enjoy a WakeStation cable system. Wake parks are the perfect way for people of different age groups and abilities to spend time outdoors. Watersport activities are also spectator-friendly. Offering a small beach, café-bar and other outdoor activities will make a wake park even more popular.

## So what are some of the benefits of getting a WakeStation?

- wakeboarding is the most rapidly growing watersport in the world
- $\boldsymbol{\cdot}$  minimal legal requirements for setting it up
- attractive and fun for people of all ages and abilities
- environmentally-friendly device run by quiet electric motor
- · lightweight system set-up and easy mobility
- · low operational costs for both electricity and labor
- flexible use for summer wake parks and winter snow parks

Whether used as part of a full-size cable park, a stand-alone device, for a demo event or in a backyard — a WakeStation is a great choice!





# -PARKS-

A cable park can run all year round! WakeStation is a fun way to entertain your customers during wintertime. Snow parks and snowtube tracks made from natural or artificial snow are ideal for families with children or pro snowboarders. Using our team's know-how, you can establish and run a successful WakeStation-based snow park for all your customers, regardless of their age and skill.



We use CNC benches and the strongest and safest materials available to maintain the highest quality. Steel parts are hot-dip galvanized. We are in compliance with all EC directives, and WakeStation systems have the **CE mark** and serial numbers. We are also accredited by **Poland's TDT** (Transportation Technical Supervision) and **Germany's TÜV** (Technical Inspection Association) has approved our cable system, which ensures the absolute highest European standards have been met.

THE WAKESTATION
SYSTEMS INCORPORATE ONLY
THE BEST COMPONENTS BY
LEADING MANUFACTURERS:

Engines
SEW-Eurodrive (Germany)



Bearings SKF (Sweden)



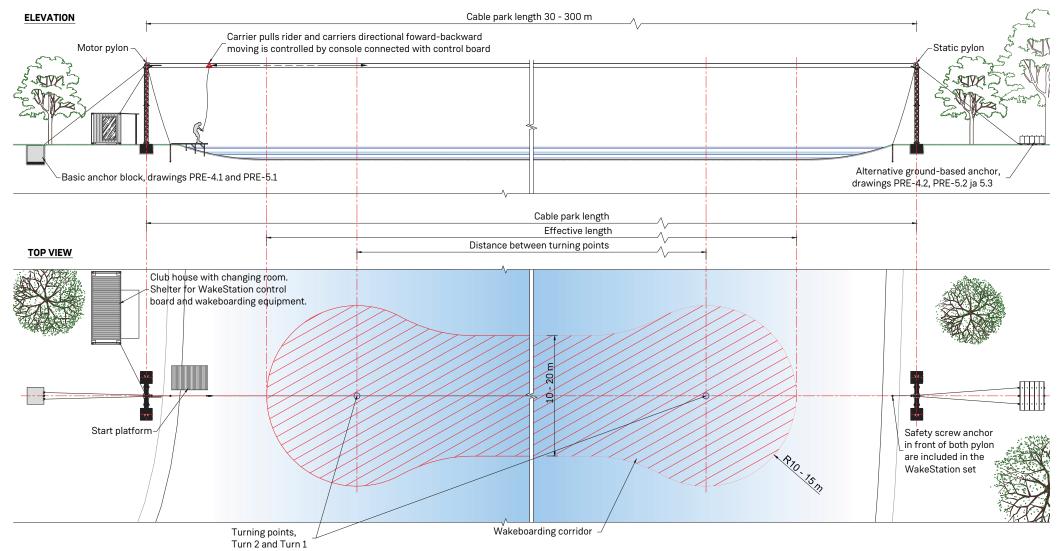
Electronic cabling Lapp Kabel (Germany)

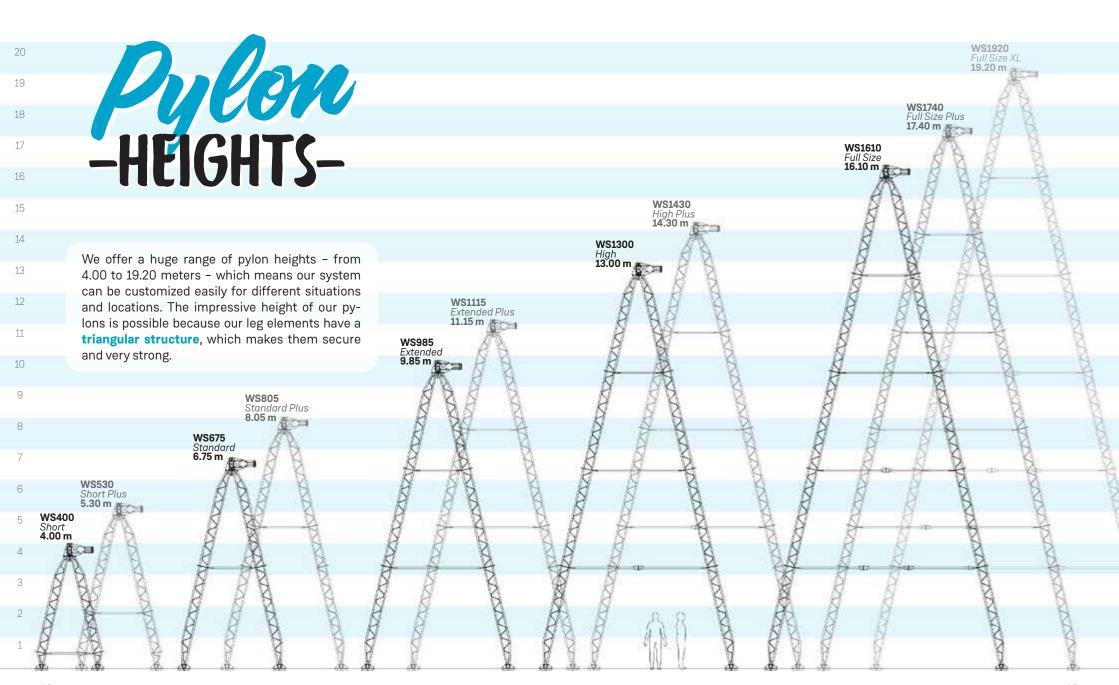


Electronics
Siemens (Germany)

Rated power 5.5 kW Standard pylon height 6.75 m Alternative pylon height 4.0 m to 19.2 m Cableway length 30 to 300 m between pylons Vertical pylon ±7°C inclination angle up to 40 km/h Operating speed 3F/16A/400V/50Hz Power supply Running cable diameter ø8mm ø 10 mm (2 pcs per pylon) Static cable diameter Allowed outside -15 / +45 °C operating temperature Maximum wind endurance 15 m/s in operating mode System's maximum 50 m/s wind load capacity









# Additional -DETAILS-

The WakeStation system is robust, but also **easy to operate** and maintain. Our system offers more than great specs and a wide range of pylon heights. It is also **portable** and easy to transport, with leg elements that are 3.3 meters long and weigh around 55 kg (121 lb). Tracks can be up to 300 meters long. The standard motor is 5.5 kW and the Pro upgrade is 7.5 kW.

The WakeStation has a user-friendly, lightweight and ergonomic remote. With the WakeStation remote, it is possible to perform automatic system calibration after setting up the system and begin operating it really quickly. We also offer a Wireless Remote add-on.

Every WakeStation system comes with web-based, user-friendly software for changing parameters (such as distances, turning points, speeds and many other parameters) and performing maintenance checks. With the software, it is possible to view a diagnostics log and make parameter back-ups. Every system includes a WiFi router for accessing the web-based software wirelessly from most internet browsers.

Leg elements



Ergonomic remote



Wireless remote





The standard WakeStation system will meet the needs of most wake parks, but we do offer a few upgrades for those times when a little something extra is needed. In addition to being very practical, these upgrades may reduce a park's labor costs.

#### 3<sup>RD</sup> CABLE AND SMART-TENSIONING SYSTEM

Longer tracks may need extra tension. This upgrade includes an advanced carrier with pylon head extensions, a third support cable, additional pulleys and a griphoist. All WakeStation systems can be upgraded with this feature.







#### **SELF-SERVICE**

This upgrade allows riders to control the system themselves while on the water. Operator supervision is necessary.





#### **EXTENSION SETS**

1.3 m or 3.1 m extension sets are available for both towers and as an upgrade even after system installation.

1.3 m extension



3.1 m extension



#### **WAKESTATION PRO PACKAGE**

This upgrade provides additional power with a **7.5 kW motor** and includes enhanced automatics. With the WakeStation Pro Package, the system's operating speed is up to 50 km/h (instead of 40). The power supply must be 3F / 25A / 400V / 50Hz.

#### **WEB REMOTE**

Our web-based interface is a standard feature of every WakeStation system, while the Web Remote upgrade allows operators to operate the system with a smartphone. This add-on makes it possible to switch between four different track presets and to use the timer function. When there is more than one WakeStation cable system in a wakepark, it is possible for one person to operate these systems at the same time.





#### **Pentasi FSC**

When a wake park needs to accommodate more riders, we offer the **Pentasi Full Size Cable**. Pentasi has been producing FSCs since 1993, and their decades of experience is one reason why we chose to work closely with them. Another reason is that their system is **well-priced without sacrificing any quality**. The Pentasi FSC can handle up to 10 riders at a time, depending on the length of the course. The track can be with 4, 5 or 6 columns, and riders are pulled in a circle at a speed of 15-60 km/h. The track is not loud, so there is **no disturbing sound** when it's operating. Anyone swimming and relaxing nearby will not be bothered.

Both the WakeStation and Pentasi FSC have a **positive influence on the quality of water** in smaller lakes (which usually have problems with the quantity of oxygen). So these systems are an effective way to increase the oxygen and rotation of the water. In summertime, they can be even used as substitutes for different water-rotating systems.

The Pentasi FSC provides a large-scale system preferred by advanced riders. The WakeStation system is ideal for absolute beginners who need one-on-one instruction or for pro riders who want to focus on improving a particular move. Together, we provide full-service wake parks that include a two-cable system, the FSC and great obstacles to satisfy the needs of all riders, regardless of skill level.









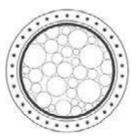
HIGH DENSITY POLYETHILENE



UV RESISTANT



HOT BENDED CORNERS



FILLED WITH STYROFOAM



ANCHORS AND FASTENERS INCLUDED



FIVE-YEAR WARRANTY



We manufacture a full range of awesome wake features. Making them from **HDPE** (high density polyethylene) means that they look great, are safer to ride and will last much longer. These are what make a park popular and booked all the time! We aim to please, so clients can order ready-made or custom-made features.

How do we make them? In the production process, all parts are cut out from HDPE sheets with CNC routers. UV-proof HDPE details are assembled and welded together with a UV-proof welding rod. Obstacles are filled with styrofoam to ensure floatage, keep them them in good shape and quiet during riding. What distinguishes us most from other producers is that we are using a unique hot bending technology so that edges are rounded, strong and safe to ride.







We provide the best, personalized service for our customers. From consultation and business planning to installation, training and maintenance, we're with you every step of the way. We pledge to keep all systems, spare parts and optional equipment in stock at all times to ensure quick delivery and installation. You won't get that from anyone else!

#### **OUR SERVICES**

- Consultations
- Analysis
- · Business Planning
- Development
- Execution
- Training

"Not only is WakeStation the most advanced two-tower cable system on the market, but they are constantly upgrading their technology in new and innovative ways. Add outstanding maintenance and customer service to that, and you just can't go wrong. It's a pure pleasure to work with the WakeStation crew."

- Girts Upenieks, wakeyou, Latvia

"We chose WakeStation because they have the most robust and trustworthy system on the market. Installation was fast and easy and we haven't had any problems with it at all. We also have the WakeStation obstacles which we are super satisfied with. They look nice, are easy to assemble and feel safe to ride on for beginners and advanced riders."

- Henning Jorlén, Malmö Wake Park, Sweden



# Timeline

#### 1-2 YEARS IN ADVANCE

#### Raise capital

We suggest collecting the necessary funds 1-2 years before opening the wake park, and if you need advice we'd be happy to provide consultations for business planning.

#### Find a location

Whether in the center of the city or out in beautiful nature, the WakeStation system is suitable for any location. As soon as sufficient funds have been raised, it's time to look for the right spot!

#### 6-12 MONTHS IN ADVANCE

**Verify electricity source**One standard WakeStation system requires 3x16A,
400V electricity.

#### Permits and permissions

It's always better to obtain all permits than to pay fines or be forced to dismantle the wake park later on!

#### **4-6 WEEKS IN ADVANCE**

#### WakeStation delivery

WakeStation systems are in stock at all times and can be shipped very quickly (as long as all details have been arranged in advance). Shipping within Europe normally takes 1-2 weeks, and shipping to the US takes 3-4 weeks.

## Secure use of motor boat and lifting device

A rented lifting device is normally accompanied by a qualified driver. Depending on the installation, a rowboat or raft may replace the motor boat.

#### 1-2 MONTHS IN ADVANCE

#### Arrange anchoring blocks

In most cases, a contractor is hired to install concrete anchors. We provide all the information needed to make sure it's done right.

#### 6 MONTHS IN ADVANCE

#### **Contact WakeStation**

To take care of all the paperwork and book a specific date for installation, we recommend contacting us at least half a year before.

#### **4 WEEKS IN ADVANCE**

#### Coordinate with workers

For installation, we recommend hiring 2-3 people who know the local conditions and can help with setting up the system.

#### **1 WEEK IN ADVANCE**

#### Installation and testing

Setting up the WakeStation cable system usually takes 1-2 days. Water installations take more time.

#### **3-4 DAYS IN ADVANCE**

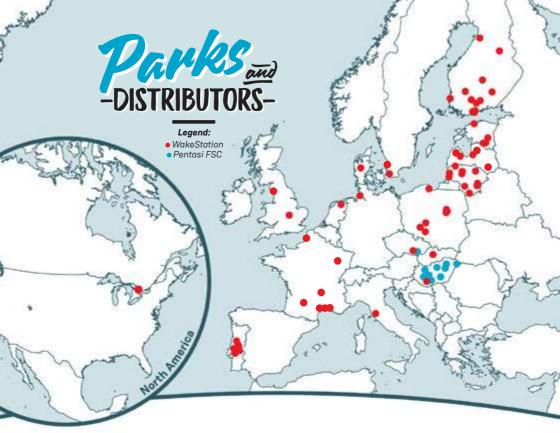
#### Training

After setting up the WakeStation system, we provide thorough training on how the WakeStation system works, how to operate it, what safety measures to take and how to maintain it.

# Wake the World!

After completing the timeline, the WakeStation system is ready! We recommend planning a grand opening and contacting media in advance. (Obtaining an activity licence from the local municipality may also be necessary.)

<sup>\*</sup>Times may vary. This timeline is simply a rough guide to help with planning.





#### HEAD OFFICE | Worldwide, Estonia

Snow & Wakeboard Solutions LLC Pikk 94-33 50606 Tartu, Estonia +372 51 65 819 info@wakestation.com www.wakestation.com

#### Hungary and the Balkans

Pentasi Kft. Kiskunmajsa Csendes köz 1, 6120 Hungary +36 30 552 8657 info@pentasi.eu www.pentasi.eu

#### Sweden

Malmö Wake Park Västra Varvsgatan 8 211 12 Malmö, Sweden +46 704 125431 info@malmowakepark.se www.malmowakepark.se

#### Denmark

Herning Vandski & Wakeboard Klub Haugevej 1B 7400 Herning, Denmark +45 201 68650 Ibloksgaard@gmail.com www.herningvandski.dk

### **Visit www.wakestation.com** for a full list of parks featuring the WakeStation system

#### Follow us on:

f TheWakeStation thewakestation

#### Portugal

Wakeboard Portugal Rua do Lago Azul n541 Castanheira 2240-332 Ferreira do Zezere +351 915 844 443 wakestation@wakeboardportugal.com www.wakeboardportugal.com

#### France

WakeStation France 158 Rue des Causses 34280 Mauguio, France +33 628 455 034 contact@wakestation-france.fr www.wakestation-france.fr

#### Finland

Flow Fun OY Lundinkatu 16 A 41 06100 Porvoo, Finland +358 449 518 015 info@flowfun.fi www.flowfun.fi

#### UK, Ireland, Holland

Gordon Oliver Distribution Ltd.
13 Carter Avenue, Broughton
Northamptonshire, NN14 1LY, UK
+44 747 518 3383
sales@gordonoliverdistribution.com
www.gordonoliverdistribution.com

#### **North America**

The Grounds Guys 1-22 Coles Crescent Mono, ON, L9W 5W2, Canada +1800 361 5296 paul@groundsguys.ca www.groundsguys.ca